



# SANHO CHEMICAL CO., LTD.

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## KINGCURE515-KD

KINGCURE515-KD is a modified cycloaliphatic polyamine adduct curing agent designed for use with liquid epoxy resin to achieve cure at room temperature., Applications for KINGCURE515-KD include solvent-free coatings, adhesives, patching ,flooring ,rapid hardening and rapid development of strength .

Physical State:	Amber liquid	
Storage Life:	At least 24 months from date of manufacture in original sealed container stored undercover at ambient temperature away from excessive heat and humidity.	
Typical Properties:	Color (Gardner)	5 Max
	Viscosity ( cps,at 25°C )	300~700
	Amine values,( JIS )	340 ±20
	Specific gravity( 25°C )	1.01
	Equivalent weight per [H]	100
Recommended usage:	45~ 55 parts per 100 parts of liquid epoxy resin Having an epoxide equivalent weight of 190.	
Typical Handing Properties:	Peak exotherm (100g mix at 23°C)	175 °C
	Time to peak exotherm	18 Mins
Typical Cure Schedule:	2-7days at ambient temperature .	