



# SANHO CHEMICAL CO., LTD.

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## KINGCURE M-530

KINGCURE M-530 is the modified activated aromatic amine curing agent for use with liquid epoxy resin. It has the features of low viscosity and slow curing. The cured product with epoxy resin is further characteristic by the excellent water resistance and chemical resistance, application for primer coating of civil engineering. casting

### 1. SPECIFICATIONS

Appearance	: deep brown color liquid.
Viscosity ( 25°C )	: 200~500 mPa · s
Color ( Gardner )	: 18 Max.
Amine Value	: 300 ± 20(JIS)
Specific Gravity	: 1.16 ( 25 / 25°C )
A.H.E.W.	: 95

### 2. RECOMMENDED MIXING RATIO

45~55 parts by weight to 100 parts of bisphenol-A liquid whose epoxy equivalent weight is about 190.

### 3. CURING CHARACTERISTICS

#### 3-1 Exothermic Reaction.

Epoxy resin	: bisphenol-A type liquid whose epoxy equivalent weight is about 190.
Total mass	: 100g
Room temperature	: 25°C

Epoxy resin / KINGCURE M-530	100 / 50
Peak exothermic time. (min.)	Semi-Gel
Peak exothermic temp. (°C)	-