



# SANHO CHEMICAL CO., LTD.

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## FUJICURE 4200

FUJICURE 4200 is middle viscosity type epoxy curing agent of modified cycloaliphatic polyamine. FUJICURE 4200 is small in its color number and therefore high in its transparency of the used products. Cure at an ambient temperature gives somewhat less tough property while cure through heating improves its higher order.

### 1. SPECIFICATIONS

Appearance	: Light yellow colour low viscous liquid.
Viscosity (mPa · s /25°C)	: 1,700~2,700
Color (Gardner )	: 3 Max
Amine Value (JIS)	: 370 ± 15
Specific Gravity (25 / 25°C)	: 0.97
A.H.E.W.	: 100

### 2. RECOMMENDED MIXING RATIO

40~50 parts by weight to 100 parts of bisphenol-A liquid whose epoxy equivalent weight is about 190.

### 3. CURING CHARACTERISTICS

3-1 Exothermic Reaction.

Epoxy resin	: bisphenol-A type liquid whose epoxy equivalent weight is about 190.
Total mass	: 100g
Room temperature	: 23°C

Epoxy resin / FUJICURE 4200	65/35		
Peak exothermic time. (min.)	155		
Peak exothermic temp. (°C)	68		