



# **SANHO CHEMICAL CO., LTD.**

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## **KINGMIDE 315-80**

KINGMIDE 315-80 curing agent is a standard reactive polyamide intended for use in curing of epoxy resin . KINGMIDE 315-80 is cut to 70 %solids by weight in xylene / isobutanol .

When cured with ac high molecule weight of epoxy resin .it is provides cured films with such high orders desired at actual application field as good flexibility, simultaneously with good water resistance and good alkali resistance.

KINGMIDE 315-80 is thus desired for heavy duty primer coatings application of anti corrosion resistance.

### **1. SPECIFICATIONS**

Appearance	: Brown, viscous liquid
Solid content (%)	: $80 \pm 2$
Viscosity ( Gardner Holdt/25°C )	: X~ Z
Amine value (JIS )	: $270 \pm 20$
Color (Gardner )	: 9 Max.
A.H.E.W.	: 150
Solvent (ratio)	: Xylene /Isobutanol = 70/30

### **2. RECOMMENDED MIXING RATIO**

25~35 parts by weight to 100 parts of epoxy resin whose epoxy equivalent weight is about 490.