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KINGMIDE 329-BP

KINGMIDE 329-BP is a Polyamide type epoxy curing agent for liquid epoxy resin to achieve fast cure, and provides its cured products with well balanced cured properties. KINGMIDE 329-BP is a therefore recommended to be employed for such applications as general adhesives and structural adhesives in construction works.

1. SPECIFICATIONS

Appearance	: Brown-colored viscous liquid
Viscosity (mPa · s /25°C)	: 11,000
Amine Value (HCL)	: 240
Colour (Gardner)	: 10 Max.
Specific Gravity (25/25°C)	: 1.01
A.H.E.W.	: 142

2. RECOMMENDED MIXING RATIO

50~60 parts by weight to 100 parts of Bisphenol-A type epoxy resin whose epoxy equivalent weight is about 190.

3. CURING CHARACTERISTICS

Employ Bisphenol-A type epoxy resin whose epoxy equivalent weight is about 190.

Total mass employed : 100 gram

Temperature : 23°C

Epoxy / KINGMIDE 329-BP	Mixing Ratio
	50 / 50
Peak Exothermic Time (min.)	25
Peak Exothermic Temperature(°C)	135
Gel Time (approx. minutes)	15

Remark : Value listed on this document is not standard value. Only for reference , Not the specification.