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KINGMIDE 308

KINGMIDE 308 is a high molecular weight polyaminoamide type curing agent.for epoxy resin , It has a high viscosity more than KINGMIDE 315, It's major applications include general adhesives, sealants, putties, concrete repair compounds and surface coatings.

1. SPECIFICATIONS

Appearance	：Brown-colored viscous liquid.
Viscosity (mPa・s /40℃)	：21,000 ± 5,000
Amine Value (JIS)	：310 ± 20
Colour (Gardner)	：12 Max.
Sp.Gr. (25℃)	：0.97
A.H.E.W.	：130

2. RECOMMENTED MIXING RATIO

2-1、80~100 parts to 100 parts of Bisphenol-A type epoxy resin whose epoxy equivalent weight is about 190.

3. CURING CHARACTERISTICS

Epoxy resin	：Employed Bisphenol-A type epoxy resin whose epoxy equivalent weight is about 190.
Total mass	：100 gram
Room temp.	：23℃

EXOTHERMIC REACTION			
Mixing ratio		60/40	50/50
Peak exothermic time.	(min.)	155	135
Peak exothermic temp.	(℃)	33	37

(Use PE Cup)