



SANHO CHEMICAL CO., LTD.

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KINGMIDE 338

KINGMIDE 338 is a low viscosity, reactive polyamide resin designed for use with liquid epoxy resins to achieve fast cure at room temperature. KINGMIDE 338 systems are suitable for use in civil engineering, putties, and adhesives. typical properties of KINGMIDE 338 is to give short pot life.

1. SPECIFICATION :

Appearance	: lightly yellow colored viscous liquid.
Viscosity ((mPa·s /25°C)	: 1,000 ~ 3,000
Amine value(JIS)	: 610 ±40
Colour (Gardner)	: 12 Max.
Specific gravity(25°C)	: 0.97

2. RECOMMENDED MIX RATIO :

30~50 parts by ratio to 100 parts of liquid epoxy resin whose epoxy equivalent weight is about 190 ◦

3. CURING CHARACTERISTICS :

Epoxy resin	: Employed bisphenol-A type epoxy resin whose EEW is about 190.
Hardener	: KINGMIDE 338
Epoxy resin / hardener	: 100 / 40
Test temperature(°C)	: 24
Total mass(g)	: 100
Max. temperature(°C)	: 186
Time to Max. temperature (min.)	: 38