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TOHMIDE 394

TOHMIDE 394 is a solid-type fatty polyamide resin especially designed for hot-melt structure adhesive uses. It has superior processing properties for its ready-to-apply nature due to the lower molten viscosity. Optimum application temperature of TOHMIDE 394 is in the range of 150°C ~180°C. TOHMIDE 394 shows excellent adhesion onto various types of plastics, and steel, as well as onto many other surfaces, giving very tough bonding and sealing strength

1. SALES SPECIFICATIONS

Appearance	: Brown-pellet amber color.
Softening Point (°C)	: 110 ± 5
Viscosity (mPa · s/200°C)	: 500 ~ 1,000
Color (Gardner)	: 10 Max.

2. PHYSICAL PROPERTIES (MECHANICAL STRENGTH)

Tensile Strength (kgf / cm ²)	: 137± 10
Yield Strength (kgf / cm ²)	: 30± 10
Elongation (%)	: 30± 10
Water Absorption after 7 days(%)	: 0.3
Application temperature (°C)	: 150~180

3. PACKAGING

20 kg net, paper bag.