



SANHO CHEMICAL CO., LTD.

NO. 1, ZHONGSHAN S. RD., LUZHU DIST., KAOHSIUNG CITY, TAIWAN.
TEL : 886-7-6962211~3 [http : // www.sanho.com.tw](http://www.sanho.com.tw)
FAX : 886-7-6976993 (Sales) E-mail : sanho@sanho.com.tw
FAX : 886-7-6961782 (Export) E-mail : sanho@so-net.net.tw

KINGCURE 515-KD

KINGCURE515-KD is a modified cycloaliphatic polyamine adduct curing agent designed for use with liquid epoxy resin to achieve cure at room temperature., Applications for KINGCURE515-KD include solvent-free coatings, adhesives, patching ,flooring ,rapid hardening and rapid development of strength .

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|-----------------------------|--|-----------|
| Physical State: | Amber liquid | |
| Storage Life: | At least 24 months from date of manufacture in original sealed container stored undercover at ambient temperature away from excessive heat and humidity. | |
| Typical Properties: | Color (Gardner) | 5 Max |
| | Viscosity (cps,at 25°C) | 300 ~ 700 |
| | Amine values,(JIS) | 340±20 |
| | Specific gravity(25°C) | 1.01 |
| | Equivalent weight per [H] | 100 |
| Recommended usage: | 45~ 55 parts per 100 parts of liquid epoxy resin Having an epoxide equivalent weight of 190. | |
| Typical Handing Properties: | Peak exotherm (100g mix at 23°C) | 175 °C |
| | Time to peak exotherm | 18 Mins |
| Typical Cure Schedule: | 2-7days at ambient temperature . | |