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KINGCURE 964-LP

KINGCURE 964-LP is a modified aromatic polyamines epoxy curing agent. It offers low viscosity, good working time, and good performances surface film of cured not amine blush, especially in low temperature and damp condition that make it suitable for use in castings, motars, solvent-free coatings and adhesives where excellent flow, good adhesion and high gloss films are required.

1. SPECIFICATIONS

Apperance	: medium viscosity light yellow color liquid
Viscosity (mPa \cdot s/ ($25^\circ\!\mathrm{C}$)	: 400 ~ 1,200
Colour (Grander)	: 18 Max.
Amine Value (JIS)	295 ± 20
Specific Gravity ($25/25^{\circ}$ C)	: 1.14
AHEW	: 95

2. RECOMMENDED MIXING RATIO

 $40 \sim 60$ parts by weight to 100 parts of bisphenol A epoxy resin whose epoxy equivalent weight is about 190.

3. CURING CHARACTERISTICS

Epoxy resin: Employed a bisphenol A type epoxy resin whose EEW is about 190.

Total mass :100g

Room temp :23°C

Exothermic Reaction		
Mixing ratio=Epoxy resin/ KINGCURE 964-LP	100 / 50	
Peak exothermic time(min)	50	
Peak exothermic temp($^{\circ}C$)	144	
Gel time(min)	35	

Use PE Cup