



# **SANHO CHEMICAL CO., LTD.**

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## **KINGMIDE 423-HPP**

KINGMIDE 423-HPP is a reactive modified polyamide curing agent for epoxy resins . KINGMIDE 423HPP is cut to 60 % solids by weight in xylene / isobutanol .When cured with high molecule weight of epoxy resin .it is provides cured films with such high orders desired at actual application field as good flexibility, simultaneously with good water resistance and good alkali resistance. especially for heavy duty primer coatings application of anti corrosion resistance.

### **1. SPECIFICATIONS**

Appearance	: Brown, viscous liquid
Solid content (%)	: 60±2
Viscosity ( Gardner Holdt/25°C )	: U~Y
Amine value (HCL )	: 130±20
Color (Gardner )	: 9Max
A.H.E.W.	: 320
Solvent (ratio)	: Xylene /Isobutanol = 80/20

### **2. RECOMMENDED MIXING RATIO**

(1) 60~80 parts by weight to 100 parts of epoxy resin whose epoxy equivalent weight is about 490.

### **3.STORAGE LIFE**

At least 24 months from the date of manufacture in the original sealed container at ambient temperature. store away from excessive heat and humidity in tightly closed containers.